

TempTab 650

Batch MFI

(1200-1500 C) = = = = = Sintering Schedule = = = = =

Dimension	10 Minutes	30 Minutes	60 Minutes	120 Minutes	240+ Minutes
23.82	#N/A	#N/A	#N/A	1519.6	1501.9
23.83	#N/A	#N/A	#N/A	1517.8	1500.0
23.84	#N/A	#N/A	#N/A	1516.0	1498.1
23.85	#N/A	#N/A	#N/A	1514.2	1496.3
23.86	#N/A	#N/A	#N/A	1512.4	1494.4
23.87	#N/A	#N/A	#N/A	1510.6	1492.5
23.88	#N/A	#N/A	#N/A	1508.8	1490.6
23.89	#N/A	#N/A	1525.0	1507.0	1488.8
23.90	#N/A	#N/A	1523.3	1505.2	1486.9
23.91	#N/A	#N/A	1521.7	1503.4	1485.0
23.92	#N/A	#N/A	1520.0	1501.6	1483.2
23.93	#N/A	#N/A	1518.3	1499.8	1481.3
23.94	#N/A	#N/A	1516.7	1498.0	1479.4
23.95	#N/A	#N/A	1515.0	1496.5	1477.5
23.96	#N/A	#N/A	1513.3	1495.1	1475.7
23.97	#N/A	#N/A	1511.7	1493.6	1473.8
23.98	#N/A	#N/A	1510.0	1492.1	1471.9
23.99	#N/A	#N/A	1508.3	1490.6	1470.0
24.00	#N/A	#N/A	1506.7	1489.2	1468.2
24.01	#N/A	#N/A	1505.0	1487.7	1466.3
24.02	#N/A	#N/A	1503.3	1486.2	1464.4
24.03	#N/A	#N/A	1501.7	1484.8	1462.6
24.04	#N/A	#N/A	1500.0	1483.3	1460.7
24.05	#N/A	#N/A	1498.3	1481.8	1458.8
24.06	#N/A	1525.0	1496.7	1480.4	1456.9
24.07	#N/A	1523.4	1495.0	1478.9	1455.1
24.08	#N/A	1521.9	1493.3	1477.4	1453.2
24.09	1550.0	1520.3	1491.7	1475.9	1451.3
24.10	1548.5	1518.8	1490.0	1474.5	1450.0
24.11	1547.1	1517.2	1488.1	1473.0	1449.1
24.12	1545.6	1515.6	1486.3	1471.5	1448.3
24.13	1544.1	1514.1	1484.4	1470.1	1447.4
24.14	1542.6	1512.5	1482.5	1468.6	1446.6
24.15	1541.2	1510.9	1480.6	1467.1	1445.7
24.16	1539.7	1509.4	1478.8	1465.6	1444.8
24.17	1538.2	1507.8	1476.9	1464.2	1444.0
24.18	1536.8	1506.3	1475.0	1462.7	1443.1
24.19	1535.3	1504.7	1473.7	1461.2	1442.3
24.20	1533.8	1503.1	1472.5	1459.8	1441.4
24.21	1532.4	1501.6	1471.2	1458.3	1440.5
24.22	1530.9	1500.0	1469.9	1456.8	1439.7
24.23	1529.4	1498.8	1468.7	1455.4	1438.8
24.24	1527.9	1497.5	1467.4	1453.9	1438.0
24.25	1526.5	1496.3	1466.2	1452.4	1437.1
24.26	1525.0	1495.0	1464.9	1450.9	1436.2
24.27	1523.6	1493.8	1463.6	1449.5	1435.4
24.28	1522.2	1492.5	1462.4	1448.0	1434.5
24.29	1520.8	1491.3	1461.1	1447.1	1433.7
24.30	1519.4	1490.0	1459.8	1446.2	1432.8
24.31	1518.1	1488.8	1458.6	1445.3	1431.9

TempTab 650

Batch MFI

(1200-1500 C) ===== Sintering Schedule =====

Dimension	10 Minutes	30 Minutes	60 Minutes	120 Minutes	240+ Minutes
24.32	1516.7	1487.5	1457.3	1444.4	1431.1
24.33	1515.3	1486.3	1456.1	1443.5	1430.2
24.34	1513.9	1485.0	1454.8	1442.7	1429.3
24.35	1512.5	1483.8	1453.5	1441.8	1428.5
24.36	1511.1	1482.5	1452.3	1440.9	1427.6
24.37	1509.7	1481.3	1451.0	1440.0	1426.8
24.38	1508.3	1480.0	1450.2	1439.1	1425.9
24.39	1506.9	1478.8	1449.4	1438.2	1425.0
24.40	1505.6	1477.5	1448.6	1437.3	1424.2
24.41	1504.2	1476.3	1447.8	1436.4	1423.3
24.42	1502.8	1475.0	1447.0	1435.5	1422.5
24.43	1501.4	1473.8	1446.2	1434.6	1421.6
24.44	1500.0	1472.5	1445.4	1433.7	1420.7
24.45	1498.9	1471.3	1444.6	1432.8	1419.9
24.46	1497.7	1470.0	1443.8	1432.0	1419.0
24.47	1496.6	1468.8	1443.0	1431.1	1418.2
24.48	1495.5	1467.5	1442.2	1430.2	1417.3
24.49	1494.3	1466.3	1441.4	1429.3	1416.4
24.50	1493.2	1465.0	1440.6	1428.4	1415.6
24.51	1492.0	1463.8	1439.8	1427.5	1414.7
24.52	1490.9	1462.5	1439.0	1426.6	1413.9
24.53	1489.8	1461.3	1438.2	1425.7	1413.0
24.54	1488.6	1460.0	1437.4	1424.8	1412.1
24.55	1487.5	1458.8	1436.6	1423.9	1411.1
24.56	1486.4	1457.5	1435.8	1423.0	1410.2
24.57	1485.2	1456.3	1434.9	1422.2	1409.2
24.58	1484.1	1455.0	1434.1	1421.3	1408.3
24.59	1483.0	1454.2	1433.3	1420.4	1407.4
24.60	1481.8	1453.4	1432.5	1419.5	1406.4
24.61	1480.7	1452.7	1431.7	1418.6	1405.5
24.62	1479.5	1451.9	1430.9	1417.7	1404.5
24.63	1478.4	1451.1	1430.1	1416.8	1403.6
24.64	1477.3	1450.3	1429.3	1415.9	1402.6
24.65	1476.1	1449.5	1428.5	1415.0	1401.7
24.66	1475.0	1448.7	1427.7	1414.1	1400.8
24.67	1473.9	1448.0	1426.9	1413.2	1399.8
24.68	1472.7	1447.2	1426.1	1412.3	1398.9
24.69	1471.6	1446.4	1425.3	1411.5	1397.9
24.70	1470.5	1445.6	1424.5	1410.6	1397.0
24.71	1469.3	1444.8	1423.7	1409.7	1396.1
24.72	1468.2	1444.1	1422.9	1408.8	1395.1
24.73	1467.0	1443.3	1422.1	1407.9	1394.2
24.74	1465.9	1442.5	1421.3	1407.0	1393.2
24.75	1464.8	1441.7	1420.5	1406.3	1392.3
24.76	1463.6	1440.9	1419.7	1405.5	1391.4
24.77	1462.5	1440.2	1418.9	1404.8	1390.4
24.78	1461.4	1439.4	1418.1	1404.1	1389.5
24.79	1460.2	1438.6	1417.3	1403.3	1388.5
24.80	1459.1	1437.8	1416.5	1402.6	1387.6
24.81	1458.0	1437.0	1415.7	1401.8	1386.6

TempTab 650

Batch MFI

(1200-1500 C) = = = = = Sintering Schedule = = = = =

Dimension	10 Minutes	30 Minutes	60 Minutes	120 Minutes	240+ Minutes
24.82	1456.8	1436.2	1414.9	1401.1	1385.7
24.83	1455.7	1435.5	1414.1	1400.4	1384.8
24.84	1454.5	1434.7	1413.3	1399.6	1383.8
24.85	1453.4	1433.9	1412.5	1398.9	1382.9
24.86	1452.3	1433.1	1411.7	1398.2	1381.9
24.87	1451.1	1432.3	1410.9	1397.4	1381.0
24.88	1450.0	1431.6	1410.1	1396.7	1380.1
24.89	1449.0	1430.8	1409.3	1396.0	1379.1
24.90	1448.0	1430.0	1408.5	1395.2	1378.2
24.91	1447.0	1429.2	1407.7	1394.5	1377.2
24.92	1446.0	1428.4	1406.9	1393.8	1376.3
24.93	1445.0	1427.7	1406.1	1393.0	1375.4
24.94	1444.0	1426.9	1405.3	1392.3	1374.4
24.95	1443.0	1426.1	1404.4	1391.5	1373.5
24.96	1442.0	1425.3	1403.6	1390.8	1372.5
24.97	1441.0	1424.5	1402.8	1390.1	1371.6
24.98	1440.0	1423.7	1402.0	1389.3	1370.6
24.99	1439.0	1423.0	1401.2	1388.6	1369.7
25.00	1438.0	1422.2	1400.4	1387.9	1368.8
25.01	1437.0	1421.4	1399.6	1387.1	1367.8
25.02	1436.0	1420.6	1398.8	1386.4	1366.9
25.03	1435.0	1419.8	1398.0	1385.7	1365.9
25.04	1434.0	1419.1	1397.2	1384.9	1365.0
25.05	1433.0	1418.3	1396.4	1384.2	1364.1
25.06	1432.0	1417.5	1395.6	1383.4	1363.1
25.07	1431.0	1416.7	1394.8	1382.7	1362.2
25.08	1430.0	1415.9	1394.0	1382.0	1361.2
25.09	1429.0	1415.2	1393.2	1381.2	1360.3
25.10	1428.0	1414.4	1392.4	1380.5	1359.4
25.11	1427.0	1413.6	1391.6	1379.8	1358.4
25.12	1426.3	1412.8	1390.8	1379.0	1357.5
25.13	1425.5	1412.0	1390.0	1378.3	1356.5
25.14	1424.8	1411.2	1389.4	1377.6	1355.6
25.15	1424.0	1410.5	1388.9	1376.8	1354.6
25.16	1423.3	1409.7	1388.3	1376.1	1353.7
25.17	1422.5	1408.9	1387.8	1375.3	1352.8
25.18	1421.8	1408.1	1387.2	1374.6	1351.8
25.19	1421.0	1407.3	1386.6	1373.9	1350.9
25.20	1420.3	1406.6	1386.1	1373.1	1349.9
25.21	1419.5	1405.8	1385.5	1372.4	1349.0
25.22	1418.8	1405.0	1385.0	1371.7	1348.4
25.23	1418.0	1404.3	1384.4	1370.9	1347.9
25.24	1417.3	1403.6	1383.8	1370.2	1347.3
25.25	1416.5	1402.9	1383.3	1369.5	1346.8
25.26	1415.8	1402.3	1382.7	1368.7	1346.2
25.27	1415.0	1401.6	1382.2	1368.0	1345.7
25.28	1414.3	1400.9	1381.6	1367.3	1345.1
25.29	1413.5	1400.2	1381.1	1366.5	1344.5
25.30	1412.8	1399.5	1380.5	1365.8	1344.0
25.31	1412.0	1398.8	1379.9	1365.0	1343.4

TempTab 650

Batch MFI

(1200-1500 C) ===== Sintering Schedule =====

Dimension	10 Minutes	30 Minutes	60 Minutes	120 Minutes	240+ Minutes
25.32	1411.3	1398.1	1379.4	1364.3	1342.9
25.33	1410.5	1397.4	1378.8	1363.6	1342.3
25.34	1409.8	1396.8	1378.3	1362.8	1341.8
25.35	1409.0	1396.1	1377.7	1362.1	1341.2
25.36	1408.3	1395.4	1377.1	1361.4	1340.6
25.37	1407.5	1394.7	1376.6	1360.6	1340.1
25.38	1406.8	1394.0	1376.0	1359.9	1339.5
25.39	1406.0	1393.3	1375.5	1359.2	1339.0
25.40	1405.4	1392.6	1374.9	1358.4	1338.4
25.41	1404.9	1391.9	1374.3	1357.7	1337.9
25.42	1404.3	1391.3	1373.8	1356.9	1337.3
25.43	1403.8	1390.6	1373.2	1356.2	1336.8
25.44	1403.2	1389.9	1372.7	1355.5	1336.2
25.45	1402.6	1389.2	1372.1	1354.7	1335.6
25.46	1402.1	1388.5	1371.5	1354.0	1335.1
25.47	1401.5	1387.8	1371.0	1353.4	1334.5
25.48	1400.9	1387.1	1370.4	1352.8	1334.0
25.49	1400.4	1386.4	1369.9	1352.2	1333.4
25.50	1399.8	1385.8	1369.3	1351.6	1332.9
25.51	1399.3	1385.1	1368.7	1351.0	1332.3
25.52	1398.7	1384.4	1368.2	1350.4	1331.7
25.53	1398.1	1383.7	1367.6	1349.8	1331.2
25.54	1397.6	1383.0	1367.1	1349.1	1330.6
25.55	1397.0	1382.3	1366.5	1348.5	1330.1
25.56	1396.4	1381.6	1366.0	1347.9	1329.5
25.57	1395.9	1380.9	1365.4	1347.3	1329.0
25.58	1395.3	1380.3	1364.8	1346.7	1328.4
25.59	1394.8	1379.6	1364.3	1346.1	1327.8
25.60	1394.2	1378.9	1363.7	1345.5	1327.3
25.61	1393.6	1378.2	1363.2	1344.9	1326.7
25.62	1393.1	1377.5	1362.6	1344.3	1326.2
25.63	1392.5	1376.8	1362.0	1343.7	1325.6
25.64	1391.9	1376.1	1361.5	1343.1	1325.1
25.65	1391.4	1375.4	1360.9	1342.5	1324.5
25.66	1390.8	1374.8	1360.4	1341.9	1323.9
25.67	1390.3	1374.1	1359.8	1341.3	1323.4
25.68	1389.7	1373.4	1359.2	1340.7	1322.8
25.69	1389.1	1372.7	1358.7	1340.0	1322.3
25.70	1388.6	1372.0	1358.1	1339.4	1321.7
25.71	1388.0	1371.3	1357.6	1338.8	1321.2
25.72	1387.4	1370.6	1357.0	1338.2	1320.6
25.73	1386.9	1369.9	1356.2	1337.6	1320.0
25.74	1386.3	1369.3	1355.4	1337.0	1319.5
25.75	1385.8	1368.6	1354.6	1336.4	1318.9
25.76	1385.2	1367.9	1353.8	1335.8	1318.4
25.77	1384.6	1367.2	1353.0	1335.2	1317.8
25.78	1384.1	1366.5	1352.2	1334.6	1317.3
25.79	1383.5	1365.8	1351.4	1334.0	1316.7
25.80	1382.9	1365.1	1350.6	1333.4	1316.1
25.81	1382.4	1364.4	1349.8	1332.8	1315.6

TempTab 650

Batch MFI

(1200-1500 C) ===== Sintering Schedule =====

Dimension	10 Minutes	30 Minutes	60 Minutes	120 Minutes	240+ Minutes
25.82	1381.8	1363.8	1349.1	1332.2	1315.0
25.83	1381.3	1363.1	1348.3	1331.6	1314.5
25.84	1380.7	1362.4	1347.5	1330.9	1313.9
25.85	1380.1	1361.7	1346.7	1330.3	1313.4
25.86	1379.6	1361.0	1345.9	1329.7	1312.8
25.87	1379.0	1360.3	1345.1	1329.1	1312.3
25.88	1378.5	1359.6	1344.3	1328.5	1311.7
25.89	1378.0	1358.9	1343.5	1327.9	1311.1
25.90	1377.4	1358.3	1342.7	1327.3	1310.6
25.91	1376.9	1357.6	1341.9	1326.7	1310.0
25.92	1376.4	1356.9	1341.1	1326.1	1309.5
25.93	1375.9	1356.2	1340.3	1325.5	1308.9
25.94	1375.3	1355.5	1339.5	1324.9	1308.4
25.95	1374.8	1354.8	1338.7	1324.3	1307.8
25.96	1374.3	1354.1	1337.9	1323.7	1307.2
25.97	1373.8	1353.4	1337.1	1323.1	1306.7
25.98	1373.2	1352.8	1336.3	1322.5	1306.1
25.99	1372.7	1352.1	1335.5	1321.8	1305.6
26.00	1372.2	1351.4	1334.7	1321.2	1305.0
26.01	1371.7	1350.7	1333.9	1320.6	1304.5
26.02	1371.1	1350.0	1333.2	1320.0	1303.9
26.03	1370.6	1349.4	1332.4	1319.4	1303.3
26.04	1370.1	1348.8	1331.6	1318.8	1302.8
26.05	1369.6	1348.1	1330.8	1318.2	1302.2
26.06	1369.0	1347.5	1330.0	1317.6	1301.7
26.07	1368.5	1346.9	1329.2	1317.0	1301.1
26.08	1368.0	1346.3	1328.4	1316.4	1300.6
26.09	1367.5	1345.6	1327.6	1315.8	1300.0
26.10	1366.9	1345.0	1326.8	1315.2	1299.3
26.11	1366.4	1344.4	1326.0	1314.6	1298.5
26.12	1365.9	1343.8	1325.5	1314.0	1297.8
26.13	1365.4	1343.1	1324.9	1313.4	1297.1
26.14	1364.8	1342.5	1324.4	1312.7	1296.3
26.15	1364.3	1341.9	1323.8	1312.1	1295.6
26.16	1363.8	1341.3	1323.3	1311.5	1294.9
26.17	1363.3	1340.6	1322.7	1310.9	1294.1
26.18	1362.7	1340.0	1322.2	1310.3	1293.4
26.19	1362.2	1339.4	1321.7	1309.7	1292.6
26.20	1361.7	1338.8	1321.1	1309.1	1291.9
26.21	1361.2	1338.1	1320.6	1308.5	1291.2
26.22	1360.6	1337.5	1320.0	1307.9	1290.4
26.23	1360.1	1336.9	1319.5	1307.3	1289.7
26.24	1359.6	1336.3	1318.9	1306.7	1289.0
26.25	1359.1	1335.6	1318.4	1306.1	1288.2
26.26	1358.5	1335.0	1317.9	1305.5	1287.5
26.27	1358.0	1334.4	1317.3	1304.9	1286.8
26.28	1357.5	1333.8	1316.8	1304.3	1286.0
26.29	1357.0	1333.1	1316.2	1303.6	1285.3
26.30	1356.4	1332.5	1315.7	1303.0	1284.6
26.31	1355.9	1331.9	1315.1	1302.4	1283.8

TempTab 650

Batch MFI

(1200-1500 C) = = = = = Sintering Schedule = = = = =

Dimension	10 Minutes	30 Minutes	60 Minutes	120 Minutes	240+ Minutes
26.32	1355.4	1331.3	1314.6	1301.8	1283.1
26.33	1354.9	1330.6	1314.1	1301.2	1282.4
26.34	1354.3	1330.0	1313.5	1300.6	1281.6
26.35	1353.8	1329.4	1313.0	1300.0	1280.9
26.36	1353.3	1328.8	1312.4	1299.1	1280.1
26.37	1352.8	1328.1	1311.9	1298.2	1279.4
26.38	1352.2	1327.5	1311.3	1297.2	1278.7
26.39	1351.7	1326.9	1310.8	1296.3	1277.9
26.40	1351.2	1326.3	1310.3	1295.4	1277.2
26.41	1350.7	1325.6	1309.7	1294.5	1276.5
26.42	1350.1	1325.0	1309.2	1293.6	1275.7
26.43	1349.6	1324.4	1308.6	1292.7	1275.0
26.44	1349.1	1323.8	1308.1	1291.7	1274.3
26.45	1348.6	1323.1	1307.5	1290.8	1273.5
26.46	1348.0	1322.5	1307.0	1289.9	1272.8
26.47	1347.5	1321.9	1306.2	1289.0	1272.1
26.48	1347.0	1321.3	1305.3	1288.1	1271.3
26.49	1346.2	1320.6	1304.5	1287.2	1270.6
26.50	1345.4	1320.0	1303.6	1286.2	1269.9
26.51	1344.6	1319.4	1302.8	1285.3	1269.1
26.52	1343.8	1318.8	1302.0	1284.4	1268.4
26.53	1343.0	1318.1	1301.1	1283.5	1267.6
26.54	1342.2	1317.5	1300.3	1282.6	1266.9
26.55	1341.4	1316.9	1299.5	1281.7	1266.2
26.56	1340.6	1316.3	1298.6	1280.7	1265.4
26.57	1339.8	1315.6	1297.8	1279.8	1264.7
26.58	1339.0	1315.0	1296.9	1278.9	1264.0
26.59	1338.2	1314.4	1296.1	1278.0	1263.2
26.60	1337.4	1313.8	1295.3	1277.1	1262.5
26.61	1336.6	1313.1	1294.4	1276.2	1261.8
26.62	1335.8	1312.5	1293.6	1275.2	1261.0
26.63	1335.1	1311.9	1292.8	1274.3	1260.3
26.64	1334.3	1311.3	1291.9	1273.4	1259.6
26.65	1333.5	1310.6	1291.1	1272.5	1258.8
26.66	1332.7	1310.0	1290.2	1271.6	1258.1
26.67	1331.9	1309.4	1289.4	1270.7	1257.4
26.68	1331.1	1308.8	1288.6	1269.7	1256.6
26.69	1330.3	1308.1	1287.7	1268.8	1255.9
26.70	1329.5	1307.5	1286.9	1267.9	1255.1
26.71	1328.7	1306.9	1286.1	1267.0	1254.4
26.72	1327.9	1306.3	1285.2	1266.1	1253.7
26.73	1327.1	1305.6	1284.4	1265.2	1252.9
26.74	1326.3	1305.0	1283.5	1264.2	1252.2
26.75	1325.5	1304.4	1282.7	1263.3	1251.5
26.76	1324.7	1303.8	1281.9	1262.4	1250.7
26.77	1323.9	1303.1	1281.0	1261.5	1250.0
26.78	1323.1	1302.5	1280.2	1260.6	1249.2
26.79	1322.3	1301.9	1279.4	1259.7	1248.4
26.80	1321.5	1301.3	1278.5	1258.7	1247.6
26.81	1320.7	1300.6	1277.7	1257.8	1246.8

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Batch MFI

(1200-1500 C) ===== Sintering Schedule =====

Dimension	10 Minutes	30 Minutes	60 Minutes	120 Minutes	240+ Minutes
26.82	1319.9	1300.0	1276.8	1256.9	1246.0
26.83	1319.1	1300.0	1276.0	1256.0	1245.2
26.84	1318.3	1299.0	1274.9	1255.1	1244.4
26.85	1317.5	1297.9	1273.8	1254.2	1243.7
26.86	1316.7	1296.9	1272.7	1253.2	1242.9
26.87	1315.9	1295.9	1271.6	1252.3	1242.1
26.88	1315.1	1294.9	1270.5	1251.4	1241.3
26.89	1314.3	1293.8	1269.4	1250.5	1240.5
26.90	1313.5	1292.8	1268.3	1249.6	1239.7
26.91	1312.7	1291.8	1267.2	1248.7	1238.9
26.92	1311.9	1290.8	1266.1	1247.7	1238.1
26.93	1311.2	1289.7	1265.0	1246.8	1237.3
26.94	1310.4	1288.7	1263.9	1245.9	1236.5
26.95	1309.6	1287.7	1262.8	1245.0	1235.7
26.96	1308.8	1286.7	1261.7	1244.2	1234.9
26.97	1308.0	1285.6	1260.6	1243.4	1234.1
26.98	1307.2	1284.6	1259.4	1242.6	1233.3
26.99	1306.4	1283.6	1258.3	1241.7	1232.5
27.00	1305.6	1282.6	1257.2	1240.9	1231.7
27.01	1304.8	1281.5	1256.1	1240.1	1231.0
27.02	1304.0	1280.5	1255.0	1239.3	1230.2
27.03	1303.2	1279.5	1253.9	1238.5	1229.4
27.04	1302.4	1278.5	1252.8	1237.7	1228.6
27.05	1301.6	1277.4	1251.7	1236.9	1227.8
27.06	1300.8	1276.4	1250.6	1236.1	1227.0
27.07	1300.0	1275.4	1249.5	1235.2	1226.2
27.08	1299.0	1274.4	1248.4	1234.4	1225.4
27.09	1298.0	1273.3	1247.3	1233.6	1224.6
27.10	1297.1	1272.3	1246.2	1232.8	1223.8
27.11	1296.1	1271.3	1245.1	1232.0	1223.0
27.12	1295.1	1270.3	1244.0	1231.2	1222.2
27.13	1294.1	1269.2	1243.2	1230.4	1221.4
27.14	1293.1	1268.2	1242.4	1229.5	1220.6
27.15	1292.2	1267.2	1241.7	1228.7	1219.8
27.16	1291.2	1266.2	1240.9	1227.9	1219.0
27.17	1290.2	1265.1	1240.1	1227.1	1218.3
27.18	1289.2	1264.1	1239.3	1226.3	1217.5
27.19	1288.2	1263.1	1238.5	1225.5	1216.7
27.20	1287.3	1262.1	1237.7	1224.7	1215.9
27.21	1286.3	1261.0	1237.0	1223.8	1215.1
27.22	1285.3	1260.0	1236.2	1223.0	1214.3
27.23	1284.3	1259.1	1235.4	1222.2	1213.5
27.24	1283.3	1258.2	1234.6	1221.4	1212.7
27.25	1282.4	1257.3	1233.8	1220.6	1211.9
27.26	1281.4	1256.4	1233.0	1219.8	1211.1
27.27	1280.4	1255.5	1232.3	1219.0	1210.3
27.28	1279.4	1254.6	1231.5	1218.2	1209.5
27.29	1278.4	1253.7	1230.7	1217.3	1208.7
27.30	1277.5	1252.8	1229.9	1216.5	1207.9
27.31	1276.5	1251.9	1229.1	1215.7	1207.1

TempTab 650

Batch MFI

(1200-1500 C) = = = = = Sintering Schedule = = = = =

Dimension	10 Minutes	30 Minutes	60 Minutes	120 Minutes	240+ Minutes
27.32	1275.5	1251.0	1228.3	1214.9	1206.3
27.33	1274.5	1250.1	1227.6	1214.1	1205.6
27.34	1273.5	1249.2	1226.8	1213.3	1204.8
27.35	1272.5	1248.3	1226.0	1212.5	1204.0
27.36	1271.6	1247.4	1225.3	1211.6	1203.2
27.37	1270.6	1246.5	1224.6	1210.8	1202.4
27.38	1269.6	1245.6	1223.9	1210.0	1201.6
27.39	1268.6	1244.7	1223.2	1209.2	1200.8
27.40	1267.6	1243.8	1222.5	1208.4	1200.0
27.41	1266.7	1242.9	1221.7	1207.6	1199.1
27.42	1265.7	1242.0	1221.0	1206.8	1198.2
27.43	1264.7	1241.1	1220.3	1205.9	1197.2
27.44	1263.7	1240.2	1219.6	1205.1	1196.3
27.45	1262.7	1239.3	1218.9	1204.3	1195.4
27.46	1261.8	1238.4	1218.2	1203.5	1194.5
27.47	1260.8	1237.5	1217.5	1202.7	1193.5
27.48	1259.8	1236.6	1216.8	1201.9	1192.6
27.49	1258.8	1235.7	1216.1	1201.1	1191.7
27.50	1257.8	1234.8	1215.4	1200.3	1190.8
27.51	1256.9	1233.9	1214.6	1199.4	1189.8
27.52	1255.9	1233.0	1213.9	1198.6	1188.9
27.53	1254.9	1232.1	1213.2	1197.8	1188.0
27.54	1253.9	1231.2	1212.5	1197.0	1187.1
27.55	1252.9	1230.3	1211.8	1196.2	1186.1
27.56	1252.0	1229.4	1211.1	1195.4	1185.2
27.57	1251.0	1228.5	1210.4	1194.5	1184.3
27.58	1250.0	1227.5	1209.7	1193.7	1183.4
27.59	1248.9	1226.6	1209.0	1192.9	1182.4
27.60	1247.9	1225.7	1208.3	1192.1	1181.5
27.61	1246.8	1224.8	1207.5	1191.3	1180.6
27.62	1245.7	1223.9	1206.8	1190.4	1179.7
27.63	1244.7	1223.0	1206.1	1189.6	1178.7
27.64	1243.6	1222.1	1205.4	1188.8	1177.8
27.65	1242.6	1221.2	1204.7	1188.0	1176.9
27.66	1241.5	1220.3	1204.0	1187.2	1176.0
27.67	1240.4	1219.4	1203.1	1186.3	1175.0
27.68	1239.4	1218.5	1202.2	1185.5	1174.1
27.69	1238.3	1217.6	1201.3	1184.7	1173.2
27.70	1237.2	1216.7	1200.4	1183.9	1172.3
27.71	1236.2	1215.8	1199.6	1183.1	1171.3
27.72	1235.1	1214.9	1198.7	1182.2	1170.4
27.73	1234.0	1214.0	1197.8	1181.4	1169.5
27.74	1233.0	1213.1	1196.9	1180.6	1168.6
27.75	1231.9	1212.2	1196.0	1179.8	1167.6
27.76	1230.9	1211.3	1195.1	1178.9	1166.7
27.77	1229.8	1210.4	1194.2	1178.1	1165.8
27.78	1228.7	1209.5	1193.3	1177.3	1164.9
27.79	1227.7	1208.6	1192.4	1176.5	1163.9
27.80	1226.6	1207.7	1191.6	1175.7	1163.0
27.81	1225.5	1206.8	1190.7	1174.8	1162.1

TempTab 650

Batch MFI

(1200-1500 C) ===== Sintering Schedule =====

Dimension	10 Minutes	30 Minutes	60 Minutes	120 Minutes	240+ Minutes
27.82	1224.5	1205.9	1189.8	1174.0	1161.2
27.83	1223.4	1205.0	1188.9	1173.2	1160.2
27.84	1222.3	1204.1	1188.0	1172.4	1159.3
27.85	1221.3	1203.2	1187.1	1171.6	1158.4
27.86	1220.2	1202.3	1186.2	1170.7	1157.5
27.87	1219.1	1201.4	1185.3	1169.9	1156.5
27.88	1218.1	1200.5	1184.4	1169.1	1155.6
27.89	1217.0	1199.6	1183.6	1168.3	1154.7
27.90	1216.0	1198.7	1182.7	1167.5	1153.8
27.91	1214.9	1197.8	1181.8	1166.6	1152.9
27.92	1213.8	1196.9	1180.9	1165.8	1151.9
27.93	1212.8	1196.0	1180.0	1165.0	1151.0
27.94	1211.7	#N/A	#N/A	#N/A	#N/A
27.95	1210.6	#N/A	#N/A	#N/A	#N/A
27.96	1209.6	#N/A	#N/A	#N/A	#N/A
27.97	1208.5	#N/A	#N/A	#N/A	#N/A
27.98	1207.4	#N/A	#N/A	#N/A	#N/A
27.99	1206.4	#N/A	#N/A	#N/A	#N/A
28.00	1205.3	#N/A	#N/A	#N/A	#N/A
28.01	1204.3	#N/A	#N/A	#N/A	#N/A
28.02	1203.2	#N/A	#N/A	#N/A	#N/A
28.03	1202.1	#N/A	#N/A	#N/A	#N/A
28.04	1201.1	#N/A	#N/A	#N/A	#N/A
28.05	1200.0	#N/A	#N/A	#N/A	#N/A
28.06	#N/A	#N/A	#N/A	#N/A	#N/A
28.07	#N/A	#N/A	#N/A	#N/A	#N/A
28.08	#N/A	#N/A	#N/A	#N/A	#N/A